

IVC Technologies 2024 Training

January						
S	M	T	W	T	F	S
	1	2	3	4	5	6
7	8	9	10	11	12	13
14	15	IVC - SDA			19	20
21	22	23	24	25	26	27
28	29	30	31			

February						
S	M	T	W	T	F	S
				1	2	3
4	5	6	7	8	9	10
11	VA 1A					PT
18	19	20	21	22	23	24
25	VA 1A					

March						
S	M	T	W	T	F	S
						PT
3	4	5	6	7	8	9
10	11	12	13	14	15	16
17	18	19	20	21	22	23
24	VA 2A					PT
31						

April						
S	M	T	W	T	F	S
	1	2	3	4	5	6
7	8	9	10	11	12	13
14	Visual Insp 2				PT	20
21	22	23	24	25	26	27
28	29	30				

May						
S	M	T	W	T	F	S
			1	2	3	4
5	6	7	8	9	10	11
12	13	IR 1				PT
19	20	21	22	23	24	25
26	27	28	29	30	31	

June						
S	M	T	W	T	F	S
						1
2	3	4	5	6	7	8
9	10	IVC - SDA			14	15
16	17	18	19	20	21	22
23	24	25	26	27	28	29
30						

July						
S	M	T	W	T	F	S
	1	2	3	4	5	6
7	8	9	10	11	12	13
14	15	IVC - SDA			19	20
21	22	23	24	25	26	27
28	29	30	31			

August						
S	M	T	W	T	F	S
				1	2	3
4	5	6	7	8	9	10
11	VA 1A					PT
18	19	20	21	22	23	24
25	26	27	28	29	30	31

September						
S	M	T	W	T	F	S
1	2	3	4	5	6	7
8	9	10	11	12	13	14
15	VA 2A					PT
22	23	24	25	26	27	28
29	30					

October						
S	M	T	W	T	F	S
		1	2	3	4	5
6	7	8	9	10	11	12
13	Visual Insp 2				PT	19
20	21	22	23	24	25	26
27	28	29	30	31		

November						
S	M	T	W	T	F	S
					1	2
3	4	5	6	7	8	9
10	11	IR 1				PT
17	18	19	20	21	22	23
24	25	26	27	28	29	30

December						
S	M	T	W	T	F	S
1	2	3	4	5	6	7
8	9	10	11	12	13	14
15	16	17	18	19	20	21
22	23	24	25	26	27	28
29	30	31				

All scheduled classes are tentative based on a minimum of four (4) attendees

Training Rates (Lebanon Ohio Training Facility):	Days	Tuition	Certification
Vibration Analysis Level 1T (4 Person Min)	3	\$ 1,035.00	\$ 300.00
Vibration Analysis Level 1A (4 Person Min)	5	\$ 1,730.00	\$ 300.00
Vibration Analysis Level 2A (4 Person Min)	5	\$ 1,965.00	\$ 300.00
Infrared Level 1 (4 Person Min)	4	\$ 1,420.00	\$ 300.00
Infrared Level 2 (4 Person Min)	4	\$ 1,730.00	\$ 300.00
PdM Visual Inspection Level 2 (4 Person Min)	4	\$ 1,200.00	\$ 300.00
Custom Onsite Training (10 Person Max)	Call For Quote		
Hands-on Practical Testing, Extra Manuals, etc.	Call For Quote		

Vibration 1T: Vibration Analysis equivalent to ISO Category I
 Vibration 1A: Vibration Analysis equivalent to ISO Category II
 Vibration 2A: Vibration Analysis equivalent to ISO Category III
 *** PT: Vibration Analysis Practical Testing

Infrared 1: PdM Infrared Level 1
 Infrared 2: PdM Infrared Level 2

Visual 2: PdM Visual Inspection Level 2

PdM: PdM Awareness

Mentoring: Balancing, Database Development, Transient, etc.

Large classes may require practical testing after hours



IVC Technologies Training Registration

Individual Registration & Payment Info:

Course Name:			
Scheduled Dates:		Alternate Dates:	

Name:		Title / Position:	
Company:		Dept:	
Address 1		E-Mail:	
Address 2		Phone + Ext	
City		State	Zip
Desires Certification?	<input type="checkbox"/> Y <input type="checkbox"/> N	Data collection experience:	<input type="checkbox"/> Y <input type="checkbox"/> N
Months Experience:		Analysis software experience:	<input type="checkbox"/> Y <input type="checkbox"/> N
Hardware Platform (Maker):		Software Platform (Maker):	

Bill To:

Name:		Title / Position:	
Company:		Dept:	
Address 1		E-Mail:	
Address 2		Phone + Ext	
City		State	Zip
PO Number:		PO Expiration:	/
Credit Card No:		Master Card or Visa Only	
Name on Card:		CC Exp:	/ CVV:
Class Price:	\$	Written Test (+300.00)	<input type="checkbox"/> Y <input type="checkbox"/> N Total Price: \$
IR Only: Camera with laptop and software should be brought to class for workshop assignments			

***** Billing type must be completed for registration to be accepted *****

Comments / Special needs:



ISO 9001:2015

Lebanon Training Registration

2022-10

E-mail completed forms to:
training@ivctechnologies.com
 Fax completed forms to:
 513.932.4980

IVC Technologies Training Guidelines:

- Class begins each day at 8 AM, and will end at approximately 4:30 PM.
- Homework and/or reading assignments may be given each day. Students should be prepared to study 1-2 hours each evening in preparation for the next day.
- Minimum experience is recommended for each class so that the candidate is well prepared for the entire training experience. Some knowledge regarding the desired certification is expected to be obtained during this time, and is testable.
- A printed manual will be provided for class.
- After hours assistance is available upon request. No candidate should feel as if every opportunity to learn the material was not provided.

Testing Information:

- **Examinations** consist of a General Examination (closed book multiple choice), Specific Examination (closed book multiple choice), and Practical Examination (hands-on demonstration, analysis and reporting), with time limits as shown below:

Course	Written Examinations (General + Specific)	Practical Examination (Lab + Reporting)
VA 1T	2 hours	2 hours
VA 1A and IR 1	3 hours	3 hours
VA 2A, IR 2 and VI 2:	4 hours	4 hours

- **Grading Information:**
 - A passing score of all three (3) sections is required to obtain certification.
 - A passing score for IVC personnel on any portion of the exam is 75%.
 - A passing score for other personnel on any portion of the exam is 70%.
 - Scoring will be completed as soon as possible, with the goal of notification within 1 calendar month from the examination date.
 - Candidates will be notified via e-mail regarding their results, and certificates will be mailed to the address on record. Certificates will be one of the following:
 - Attendance – For those personnel who do not take the exam, or failed to pass a section of the exam.
 - Achievement – For those personnel who passed the closed-book exam, but did not take the practical.
 - Certification – For those personnel who passed all 3 portions of the exam, and whose company has contracted IVC as their Certifying Authority
 - Individuals which fail to pass a section may retest that section 30 days after the testing date.
- **Closed-Book Examinations** require the use of a calculator. **Only non-programmable calculators are permitted** during testing (example: Ti-30Xa).
 - A scientific calculator, with the following functions is recommended: Pi, $1/x$, x^2 , and $\sqrt{\quad}$
 - Vibration Analysis Level 2A candidates should be familiar with the statistics functions of their calculators (used during discussion of statistical alarming).
 - All testing materials with the exception of a calculator will be provided by IVC during the written examination.
- **Practical Testing:**
 - Visual and Infrared practical exams require the use of a digital camera (and infrared camera for IR), and appropriate software. Candidates need to generate a report, consistent with their facility requirements and concepts taught during class.
 - Vibration Analysis Practical Testing will be conducted on Saturday morning following training.
 - All materials normally available during the performance of the job will be permitted during the practical, including course manual, reference books, procedures, etc. Candidates will not be permitted to contact outside resources in order to complete the Practical Examination.

Travel arrangements:

- Affordable lodging is available in Cincinnati, Kings Island, Middletown, Monroe, Springboro, and West Chester.
 - A corporate rate at the Drury in Middletown is available for IVC Technologies / Industrial Vibration Consultants.
- All travel arrangements should be forwarded Training@IVCTechnologies.com. Arrangements should be finalized 2 wks prior to training.
- Return travel arrangements should take into consideration testing on the day of departure including scheduling associated with air travel and rental car return.

Facility Information:

- Attire will be business casual.
- Training areas, ATG offices and Common areas are “tobacco free”, including smokeless tobacco.
- Computer usage in the classroom and training areas will be limited to work shops and during designated breaks.
- Snacks and lunch will be provided by IVC. Individuals with particular dietary needs should contact IVC Technologies prior to arrival for training.

IVC Personnel:

- Proper completion of the Pre-Qualification Checklist is the responsibility of the candidate.
 - Checklists must be completed at no later than 3 weeks from the start of the scheduled class.
 - The purpose of the checklist is for the candidate to receive training and experience which is considered “testable” information, but which may not be covered during the formal classroom setting.
 - Minimum experience is recommended for each class so that the candidate is well prepared for the entire training experience.
 - Completion of the checklist should occur over a period of time, rather than during one or two sessions, and should be reviewed periodically to ensure:
 - Retention of information
 - Demonstrated proficiency with hands-on skills



IVC Vibration Analysis Level 1T (Level 1 Technician)

2.5 day course which focuses on providing the fundamentals of vibration, collection of quality vibration data on pre-defined Predictive Maintenance routes, and validation of the data during data collection. A closed book test will be available on the afternoon of the third day.

Recommended experience:

3 months PdM experience (210 hours vibration experience) in the field performing or observing data collection under the direct guidance of certified individuals.

Topics:

Vibration Fundamentals

- Definitions
- Components of a Spring Mass system
- Terms used to describe vibration
- Displacement, Velocity & Acceleration
- Frequency and Period
- Vibration amplitude and alarming
- Data Presentation

Transducers

- Definitions
- Accelerometers
- Mounting
- Limitations

Vibration Instruments

- Overall meter, Real Time Analyzer, FFT Analyzer
- Limitations
- FFT Process
- Complex time-waveform
- Spectral display
- Time-waveform display
- Sample time
- Spectral resolution
- Averaging methods
- Overlapping
- Integration modes

Machine Setup and Data Collection

- Transmission path
- Measurement location
- Measurement planes
- Route
- Route based data collection procedure
- Pattern recognition
- Causes of "bad" data

Machine Types and Components

- Overview of general industrial machinery
- Review of expected signature
- Review of data collection locations

Safety

- Industrial safety concerns
- Work around rotating machinery



IVC Vibration Analysis Level 1A (Level 1 Analyst)

4.5 day course which focuses on providing the fundamentals of vibration, standard industrial machine configurations and expected vibration signatures, and intermediate vibration analysis. A closed book test will be available on the afternoon of the fifth day.

Recommended experience:

6 months PdM experience (420 hours vibration experience) in the field collecting data and observing data analysis under the guidance of certified individuals.

Topics:

Vibration Fundamentals

Definitions
Components of a Spring Mass system
Terms used to describe vibration
Frequency, Amplitude & Phase
Displacement, Velocity & Acceleration
Frequency and Period
Unit conversions
Data Presentation

Transducers

Definitions
Transducers (Displacement, Velocity, Acceleration & others)
Mounting
Advantages & Limitations

Vibration Instruments

Overall meter, Real Time Analyzer, FFT Analyzer
Limitations
FFT Process; Complex time-waveform
Spectral display & Spectral resolution
Effect of non-sinusoidal data on spectrum
Time-waveform display
Aliasing & Signal processing
Sample rate and sample time
Windows; Averaging methods
Overlapping; Integration modes

Machine Setup and Data Collection

Transmission path
Measurement location & planes
Route based data collection
Pattern recognition
Time-waveform characteristics
Causes of “bad” data

Machine Types and Components

Overview of general industrial machinery
Review of expected signature
Review of data collection locations

Synchronous Vibration

Imbalance; Misalignment; Looseness
Journal bearings; Coupling wear
Blades / Vanes; Gear wear
Motors – Rotor bars; Rolls

Sub-Synchronous Vibration

Belts; Oil whirl / whip; Rubs
Looseness; Anti-friction bearing wear
Pump / Fan surging

Non-Synchronous Vibration

Anti-friction bearing wear; Flow related
Resonance; Electrical (AC & DC)

Machine / Component Review

Review of common problems as associated by machinery type

Safety

Industrial safety concerns
Work around rotating machinery



IVC Vibration Analysis Level 2A (Level 2 Analyst, Page 1 of 2)

4.5 day course which focuses on providing the fundamentals of vibration, standard industrial machine configurations and expected vibration signatures, and advanced vibration analysis.

A closed book test will be available on the afternoon of the fifth day.

Recommended experience:

24 months PdM experience (840 hours vibration experience) in the field collecting/analyzing vibration data and experience with database configuration.

Topics:

Review

Reliability Based Maintenance

- Definitions
- Components of a Spring Mass system
- Frequency, Amplitude & Phase
- Displacement, Velocity & Acceleration
- Transducers
- Unit conversions
- Limitations

Review of Machine Types and Components

- Overview of general industrial machinery
- Review of expected signature
- Review of data collection locations

Signal Processing

- FFT; Nyquist frequency; Aliasing
- Sampling frequency; Block size
- Spectral results from non sinusoidal time data
- Spectral resolution; Leakage and windowing
- Averaging; Overlapping; Dynamic range
- Analog vs Digital integration and overall calculations

Time-Waveform Analysis

- Frequency and Period
- Waveform characteristics: Impacting (Pulses)
- Sinusoidal
- Modulation
- Truncation & Symmetry
- Crest Factor
- Circular format vs linear format

Orbits

- Definition
- Measurement methods
- Characteristics and analysis

Phase

- Definition
- Measurement methods
- Benefits in analysis

Anti-Friction Bearings

- Common failures
- Vibration characteristics
- Interaction of components
- Bearing life calculations
- Failure stages
- Bearing identification

Resonance

- Definition
- Mass, Stiffness & Damping
- Excitation
- Characteristics
- Impact testing
- Critical speed
- Critical speed testing
- Bode & Nyquist plots
- Methods for correcting resonance



IVC Vibration Analysis Level 2A (Level 2 Analyst, Page 2 of 2)

Analysis

Spectral, Time-waveform and Phase indications for:
Imbalance and balance standards
 Balancing methods
Misalignment
Couplings
Eccentricity & Bent Shaft
Looseness
Shaft rub
Journal bearings
Flow related (Vane Pass, Cavitation, Starvation, etc.)
Gears
Electrical (Stator & Rotor related, AC & DC)
Belts

Data Presentation

Narrow band spectral alarming
Waterfall display
Frequency units
Amplitude units
Trending
Parameter profile
Parameter correlation
Long time capture (beyond FFT time-block)
Peak vs Phase vs Transfer function

Alarming

Establishing effective band alarms
Use of Envelope alarms
Statistical alarm values

Reporting

Pre-screening data prior to analysis
Program management
Measurement deviation
Field note codes
Documenting analysis

Safety

Industrial safety concerns
Work around rotating machinery



IVC Infrared Testing Level 1

3.5 day course which focuses on providing the fundamentals of thermal / infrared testing, standard industrial machine configurations, basics of industrial electrical components, expected thermal characteristics, basic qualitative analysis and actual report images.

A closed book test will be available on the afternoon of the fourth day.

Recommended experience:

3 months PdM experience (210 hours infrared experience) in the field collecting data and observing data analysis under the guidance of certified individuals.

Topics:

Overview / History of Infrared Testing

- Introduction to Thermography
- Infrared imager types & limitations
- Qualities of a good radiometric image

Heat Energy - The nature of Heat

- Definitions
- Scales and conversions
- Instrumentation

Heat Transfer Familiarization

- Heat Conduction
 - Fourier's Law of Heat Conduction
 - Conductivity & Heat Resistance
- Heat Convection
 - Newton's Law of Cooling
 - Film coefficient basics
- Heat Radiation
 - Stefan-Boltzmann Law
 - Planck's Law
 - Kirchhoff's Law

Basic Industrial Electrical Components

- AC Distribution
- Switchgear
- Motor Control Centers
- Bus Ducts, Bus Plugs & Disconnects

Inspection of Electrical Systems

- How failures occur
- Knowledge of components and functions
- Testing procedure
- Direct and Indirect measurements
- Evaluation of findings
- Safety

Inspection of Mechanical Systems

- Knowledge of components and functions:
 - Motors, Couplings, Bearings & Belts
 - Heat exchangers, Piping & Ovens
- Testing procedure
- Direct and Indirect measurements
- Evaluation of findings
- Safety

Camera Operation

Software Operation



IVC Infrared Testing Level 2

3.5 day course which focuses on providing the fundamentals of thermal / infrared testing, standard industrial machine configurations, basics of industrial electrical components, expected thermal characteristics, basic qualitative analysis and actual report images.

A closed book test will be available on the afternoon of the fourth day.

Recommended experience:

6 months PdM experience (420 hours infrared experience) in the field collecting data and observing data analysis under the guidance of certified individuals.

Topics:

Review of IR Level 1

- History of infrared
- Nature of Heat and Energy
- Temperature units and conversions
- Infrared imaging devices
- Qualities of a good radiometric image

Heat Transfer Familiarization

- Heat Conduction
 - Fourier's Law of Heat Conduction
 - Conductivity & Heat Resistance
 - Thermal capacitance
- Heat Convection
 - Newton's Law of Cooling
 - Film coefficient basics
- Heat Radiation
 - ASTM 1862, 1897 & 1933
 - Stefan-Boltzmann Law
 - Planck's Law

Radiation - Physics

- Electromagnetic spectrum & IR Bands
- Atmospheric absorption
- Wien's Displacement Law
- Kirchhoff's Law

- Compensating for Transmissivity
- Compensating for Reflectivity
- Categories of IR Bodies
- Factors affecting Emissivity

Optics and Focal Plane Array

- Instantaneous Field of View (IFOV)
- Measurement IFOV
- Resolution and Zoom
- Impact of optical refraction
- Apparent vs. actual temperature

Inspection of Electrical Systems

- NFPA 70E, NFPA 70B, ASTM 1934

Inspection of Mechanical Systems

- ASTM 1934

Reporting and Documentation

- Camera and software operation
- Image fusion
- ASTM 1934
- Field exercises

Note: It is presumed that experience in the field includes knowledge of electrical components and their characteristics with respect to performing infrared inspections



IVC PdM Visual Inspection Level 2

3.5 day course which focuses on the fundamentals of visual testing, knowledge of visual inspection tools, understanding the construction and principle of operation for standard industrial machinery, component discussions to include bearings, belts and lubrication, as well as blue print reading. A closed book test will be available on the morning of the fourth day.

Recommended experience:

6 months PdM experience (420 hours visual testing experience) in the field performing or observing inspections under the direct guidance of certified individuals.

Topics:

Overview of the Eye

Factors which affect perceived condition

Condition Based Monitoring Inspections

Why is Visual Testing necessary?

Blue Print Reading

Types & tolerancing
Metric vs. Imperial

Rotating Electrical Equipment

AC Motors
DC Motors

Pump Inspections

Centrifugal
Positive displacement

Gear Box Inspections

Gear types and failure modes

Fan Inspections

Fan types and failure modes

Couplings

Belts and chain drives
Flexible couplings

Bearings

Bearing types and applications
Failure modes

Hydraulic Systems Inspections

System components
Probable failure sites

Lubrication

Lubrication theory and methods

Piping

System components

Welding

Welding methods
Discontinuities

Fasteners & Bolt Recognition

Bolt grades
Torque & limitations

Safety

Work around rotating machinery



Site Specific Predictive Maintenance Awareness Training (1 Day)

This course focuses on developing technical understanding of the predictive techniques and their application. Upon completion of this course, you will be able to identify appropriate predictive strategies for various machinery configurations.

PdM Program Overview – 1 hour

Reactive Maintenance, Preventive Maintenance, & Predictive Maintenance
History of Predictive Maintenance (PdM)
Benefits of a PdM Program

Visual Inspections – ½ hour

Identifying Visual Inspection Points
Documenting Inspection Routes
Common Visual Inspections

Vibration Analysis – 1 ½ Hr

Basic Theory
Common Terms: Amplitude Units, Frequency Units, Time Waveform, Spectrum
Vibration Monitoring vs. Vibration Analysis
Typical Fault Types: Misalignment, Imbalance, Bearings, Gears, Electrical

Infrared Thermography – 1 Hr

Basic Theory
Common Terms: Emissivity, Reflected, Transmitted & Emitted, Delta T
Common Applications for Infrared: Electrical, and Mechanical

Ultrasonic Emissions (UE) – ½ Hr

Basic Theory
Mechanical
Electrical
Airborne Emissions (Leak Detection)

Oil Analysis – 1 Hr

Basic Theory
Internal Testing/External Analysis Lab
Common Tests Performed: Chemistry Control, Contamination Control, Oil Condition
Ferrographic Analysis
Spectrographic Analysis
The Importance of Drawing Proper Oil Samples

Motor Circuit Analysis – ½ Hr

Basic Theory
Motor Shop Testing
Online/Offline Testing
Common Tests Performed
Insulation Resistance
Phase to Phase Measurements
Rotor-Influence Check

Non Destructive Testing – ¼ Hr

Basic Theory & Tests Performed
Common Tests Performed: Magnetic Particle Testing, Dye Penetrant Testing, Ultrasonic Sub-Surface Defect Detection, Eddy Current Testing

PdM Program Management – ¾ Hr

In-House Analysis vs. PdM Service Vendors
Communication of Testing Results
Key Performance Indicators for Managing a PdM Program
Performance Auditing/Predictive Tests
Periodic Program Reviews